



3 **A Routing jig for Tectus concealed hinges**

- Jig comprises:
 - 1x Milling frames
 - 2x Side stops
 - 1x Clamping wheel
- Suits Tectus 210, 310, 510 and 630 pattern hinges shown on pages 55-57
- Also suits Columbus 3D and Ultimate 2D hinges shown on pages 47-48

Cat. No.	924.02.191
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Order qty: 1 pc



Templates for Tectus 510 3D shown

Discontinued
~~924.08.709 - No longer available~~
~~924.02.309 - No longer available~~
~~924.02.109 - No longer available~~
~~924.08.309 - No longer available~~

B Double door and frame templates

- Two double templates are required per hinge as the door and frame are different dimensions and both are two step routing operations
- To be used with routing jig A
- Aluminium

Template	Height (mm)	Cat. No.
630 3D*	300/300	● 924.08.709
510 3D	460/425	● 924.02.309
310 3D	380/380	● 924.02.109
210 3D	430/430	● 924.08.309

Order qty: 1 set = 2 pcs (*630 3D set = 4 pcs)



C Drilling jig

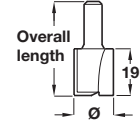
- To suit Tectus hinges
- Aluminium

To suit hinge type	Cat. No.
630 3D	● 924.08.710
510/520 3D	● 924.08.311
310 3D	● 924.08.111
210 3D	● 924.08.310

Order qty: 1 pc



Discontinued ●
Discontinued when stock = 0 +



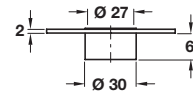
D Two flute cutter

- Shank Ø: 1/2"
- Two flutes give clean finish to cut edges
- For abrasive materials such as chipboard, MDF, plywood, hardwoods and hard plastics
- Tungsten carbide tipped

Overall Length	Cutter Ø	For hinges:	Cat. No.
50 mm	24 mm	TE 630/510/310 3D	002.19.240
52 mm	16 mm	TE 210 3D	002.19.241

Order qty: 1 pc

Item D.
 Catalogue shows 1/4 "
 Correct shank diameter is
 1/2"



E Guide bush

- For use with two flute cutter, item D
- Steel

Cat. No.	002.11.559
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Order qty: 1 pc



F Collet extension

- For use in router tables where there is a limited router cutter shank length available - increase cutter spindle length by 50 mm
- Multi-slit spring steel collet and collet nut
- Shank Ø: 1/2"
- Collet Ø: 1/2"
- Overall length: 72 mm
- Maximum tool Ø: 50 mm
- Requires 19 and 22 mm A/F spanners
- One-piece steel body

Cat. No.	002.19.250
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Order qty: 1 pc

14.01.11/3*