

DBB mortice jig

- **Technical data:** (for items **A**, **B** and **C**)
- Use with a drill with 2,000-3,000 rpm with hammer action off and a 12.7 mm chuck
- Max. mortice depths and shaft lengths:
Items **A** and **B**: Max. mortice depth 100 mm (Without depth stop), shaft length 220 mm
Item **C**: Max. mortice depth 180 mm, shaft length 298 mm
- **For optional shafts see item L**
- Max. door thickness (standard housing): 55 mm
- Max. door thickness (special housing): 80 mm
- Max. vertical movement (average 45 mm thickdoor): 240 mm
- Door and frame with offset morticer max. 95 mm
- **Features:** (for items **A**, **B** and **C**)
Screw-on design carbide tipped mortice wood cutters
Cuts lock forend as well as lock body
Self-centring action
Achieves an accurate depth of cut to hardwood and softwood doors



Discontinued

A DBB mortice jig

- Suitable for all lock and latch cases. Cuts a mortice for body and faceplate
- Also for tubular latches, rack bolts and concealed door closers when used in conjunction with the plunging cutters, see item **F**
- Self-centring mortice jig with precision carbide tipped cutters complete with plastic carry case and instructions
- Vertical guides, height and depth stops mean you cannot over run the cut area
- Comprises:
Mortice jig
Standard screw-on shaft: 220 mm length (for locks up to 100 mm deep)
Ø 19.0 mm carbide tipped cutter
Ø 22.2 mm carbide tipped cutter
Ø 25.4 mm carbide tipped cutter
Instruction booklet
1x Allen key

Cat. No. 001.67.700

Order qty: 1 pc

B DBB2 offset mortice jig

- Suitable for all lock and latch cases
- Offset mortice jig with precision cutters complete with plastic carry case
- Comprises:
Mortice jig
Standard shaft: 220 mm length
Depth stop
Ø 19.0 mm carbide tipped cutter
Ø 22.2 mm carbide tipped cutter
Ø 25.4 mm carbide tipped cutter
Instruction booklet
1x Allen key

Cat. No. 001.67.771

Order qty: 1 pc



C DBB/R100 mortice jig

- For use when installing Perko Powermatic concealed hydraulic door closer, shown in **Section 6** page 67, item **A**
- Self-centring mortice jig with precision cutters complete with plastic carry case
- Comprises:
Mortice jig
Long shaft: 298 mm length (for locks and fittings up to 180 mm deep)
Depth stop
Ø 25.4 mm carbide tipped cutter
Ø 27.0 mm carbide tipped cutter
Ø 28.6 mm carbide tipped cutter
Instruction booklet

Cat. No. 001.67.770

Order qty: 1 pc

D DVD DBB morticer

- Demonstrational DVD

Cat. No. 001.67.799

Order qty: 1 pc



E Wood cutter

- Increased cutting speed and longevity of sharpness retention
- New simplified screw-on 'anti-lock' design enables the cutter to be released quickly using a spanner (included with DBB mortice jig)
- Carbide tipped or High speed steel

Cutting Ø	Cutter reference	Screw thread version	Push-fit version
Small bore (High speed steel)			
Ø 13.2 mm	WB13	001.67.840	-
Ø 14.6 mm	WB15	001.67.841	-
Standard bore (Carbide tipped)			
Ø 16.2 mm	CWB16	001.67.842	001.67.702
Ø 17.5 mm	CWB18	001.67.843	001.67.718
Ø 19 mm	CWB19	001.67.844	001.67.703
Ø 20 mm	CWB20	001.67.845	001.67.720
Ø 20.6 mm	CWB21	001.67.846	-
Ø 22.2 mm	CWB22	001.67.847	001.67.704
Ø 23.0 mm	CWB23	001.67.848	-
Ø 23.8 mm	CWB24	001.67.849	001.67.724
Ø 25.4 mm	CWB25	001.67.850	001.67.705
Ø 27 mm	CWB27	001.67.851	001.67.727
Ø 28.6 mm	CWB29	001.67.852	001.67.729
Ø 31.8 mm	CWB30	001.67.853	001.67.732

Order qty: 1 pc



F Plunging cutter

- Designed for locks where constrained door thickness may be an issue
- 3 point plunging drill bit for precise and effective perfect installation results
- Achieves perfectly true holes used in conjunction with the DBB self-centring morticer, see item **A**
- Ideal for quick, accurate and straight fitting
- For use with tubular latches, rack bolts and concealed type door closers (e.g. Perko's) etc.
- High speed steel
- **Please note:** Plunging cutters are not suitable for lock morticing

Cutting Ø	Cutter references	Supplier ref.
Ø 17.6 mm	PD18	001.67.860
Ø 23.0 mm	PD23	001.67.861
Ø 25.4 mm	PD25	001.67.862
Ø 29.0 mm	PD29	001.67.863

Order qty: 1 pc

Discontinued when stock = 0

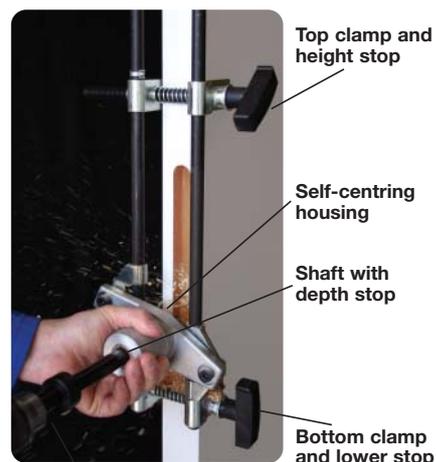


G Upgrade kit, for DBB mortice jig

- For upgrading the DBB mortice jig from the old snap-on cutters to the new screw-on version
- Comprises:
Standard screw-on shaft: 220 mm length (for locks up to 100 mm deep)
Ø 19.0 mm carbide tipped cutter
Ø 22.2 mm carbide tipped cutter
Ø 25.4 mm carbide tipped cutter
1x Release spanner

Cat. No. 001.67.751

Order qty: 1 pc



Use a power drill (not included) with a 1/2" chuck and running speed of 2000-3000 rpm

Features:

- Cuts a mortice for the body and face-plate
- Fast and accurate, saves you time and money
- Carbide wood cutters
- The self-centring jig cuts marking-up time
- Vertical guides, height and depth stops mean that you cannot overrun the cut area