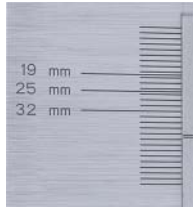


- **Unitool Maxi drilling jig**
- For accurate and rapid drilling of the Maxifix K.D. connector range
- For surface drillings up to Ø 40 mm, e.g. for drill holes for concealed hinges (distance to front edge continually adjustable)
- The drilling position is adjusted without tools using knurled nuts, the supplied Allen key is required for adjusting drilling depth and changing drill bits
- Depth gauge is ball bearing mounted for drill bits with Ø 10 mm shank
- Drill guides come with hardened steel inserts, surface drilling for drilling dimension B 35 and 55 mm, edge drilling for dimension A
- For panel thickness 18 - 40 mm



Drilling position for connector housings (drilling dimension B = 55 mm)



Scale corresponds to panel thickness



**A** Unitool maxi drilling jig

- **Comprising:**
- Drilling jig
  - 1x basic jig with tensioning screw, 1x drill guide for surface drilling, 1x depth gauge, 2x knurled nuts, 1x drill guide for edge drilling, 1x drilling sleeve for 10 mm drill bit, 2x knurled nuts, 1x 10 mm HSS twist drill bit, 1x stop ring
- Depth gauge
  - 1x basic jig, with ball bearings, for drill bits **B** and **C** with Ø 10 mm shank, 1x 35 mm HM multi-spur drill bit with one flat side for clamping, 1x stop ring, 1x SW 2.5/3 allen key
- Anodised aluminium with galvanized steel depth gauge and drilling sleeves

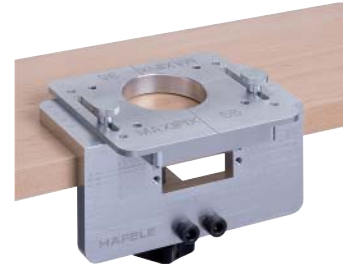
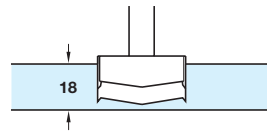
	Cat. No.
Unitool Maxi drilling jig	001.25.101

Order qty: 1 pc

**Optional areas of application**

Drill holes for panel thickness 18 mm, HM multi-spur bit without centering pin

The use on solid wood and MDF boards is not recommended due to severe frictional heat build-up of the multi-spur drill bit



Surface drillings up to Ø 40 mm, edge distance continually adjustable, e.g. drill holes for concealed hinges.

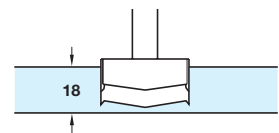


**B** HM drill bit

- Drill bit **with straight shank 10 mm**, with one flat side for clamping, adjusting screw for re-adjusting the drill bit length after sharpening
- Total length: 57 mm
- HM hard steel cutting material

Ø	Cat. No.
12 mm	001.85.410
15 mm	001.85.412
18 mm	001.85.444
19 mm	001.85.446
20 mm	001.85.448
23 mm	001.85.452
26 mm	001.85.454
35 mm	001.85.458
40 mm	001.85.459

Order qty: 1 pc



**C** HM multi-spur drill bit without centering pin

- For drill holes close to the lower top layer, without contouring the outer decor surfaces
- Drill bit **with straight shank 10 mm**, with one flat side for clamping
- Adjusting screw for re-adjusting the drill bit length after sharpening
- For panel thickness from 18 mm
- Total length: 57 mm
- Note: not suitable for use with solid wood and MDF boards
- HM hard steel cutting material

Ø	Cat. No.
35 mm	001.97.507

Order qty: 1 pc