

## MX drilling jig for front panels





- For precise pre-drilling or marking series drilled holes for fixing the MX front panel
- > Also suitable for marking drill holes for furniture handles and knobs
- > With millimetre scale
- > Width adjustable 40 mm, height adjustable 100 mm
- > Jig length x width x height: 262 x 105 x 30 mm
- > Weight: 1 kg
- > Comprises:
  - 1x MX drilling jig for front panels
  - 1x Centre punch
  - 6x Drill guides for drill bits with hole  $\varnothing$  5 mm for Varianta
  - 6x Drill guides for drill bits with hole  $\varnothing$  10 mm for dowels or centre punching the drilling position
  - 1x Case
- > Aluminium jig with steel drill guides
- > Order qty: 1 pc

	Cat. No.
MX drilling jig for front panels	553.69.031

## HSS twist drill bit and stop ring



- Accessories for MX drilling jig
   Twist drill bit: Standard: DIN 338. Material: HSS
   Stop ring: For use with twist drill bit
- > Order qty: 1 pc

Diameter	Twist drill bit	Internal/external Ø	Stop ring
Ø 5 mm	001.41.168	Ø 5/10 mm	001.42.665
Ø 10 mm	001.41.293	Ø 10/23 mm	001.42.693

## MX marking gauge for 16 mm drawer bases



- For mounting drawer fronts after the drawer box has been installed in the cabinet, with vertical adjustment
- > For marking fixing points of MX front fixing brackets
- > Horizontal gap between drawer fronts can be individually altered by vertically shifting the angled support bracket
- > Plastic with zinc-plated steel marking pins and screws
- > Installation instructions included}
- > Order qty: 1 pc

	Cat. No.	
MX marking gauge	553.69.035	

## MX system fixing screws

- > Fixing screws for MX must be ordered separately
- > Galvanized steel
- > Order qty: Multiples of 100 pcs

Screv	v type required for:	Cat. No.	Screw type required for:	Cat. No.
FIXINGS REQUIRED VARSANITA	Cabinet rail, front fixing brackets for railing Varianta, csk head, $\emptyset$ 5 x 13.5 mm	ng 340.29.724	Internal front panel holder  10 9.5 Hospa, csk head, Ø 3.5 x 15 mm	015.31.639
FIXINGS REQUIRED VARIANTA	Front fixing Varianta, cyl. head, Ø 5 x 16 mm	013.20.949	Bottom/rear panel Hospa, csk head, Ø 3.5 x 30 mm	015.31.684
FIXINGS REQUIRED HOSPA Ø 3.5	Rear panel brackets, railing, rear panel h Hospa, csk head, Ø 3.5 x 13 mm	nolder 015.31.620	Bottom brackets Hospa, pan head, Ø 3.5 x 13 mm	015.71.624