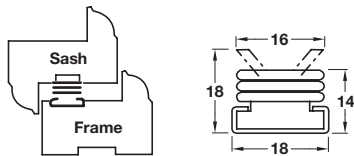


EGRESS/EASY CLEAN FRICTION WINDOW HINGES

Suitable for side hung windows.



- > Size and weight parameters are to be strictly observed
- > Passed endurance assessment by the British Board Agreement
- > Tested to 30,000 cycles
- > Waterproof lubricant added to each pivot point during manufacture
- > Slotted fixing holes in the base channel and sash bar, with final fixing holes in each component
- > Stacking height 13 mm on standard and 14 mm heavy duty (17/18 mm available to order, subject to quantity)
- > Suitable for timber, PVCu and aluminium windows
- > Friction hinges should always be fixed with end-cap abutting the corner of the window frame (see diagram, right)
- > Friction hinge mounting faces must be flat, parallel and provide the correct cavity clearance, 13/14 mm or 17/18 mm (-0 mm +1 mm)
- > Centre line of both vent and frame should be coincidental and parallel
- > After installation, the friction screw should be adjusted to obtain the desired resistance
- > All windows hardware will require regular inspection, cleaning and maintenance in order to operate in the manner for which they have been designed

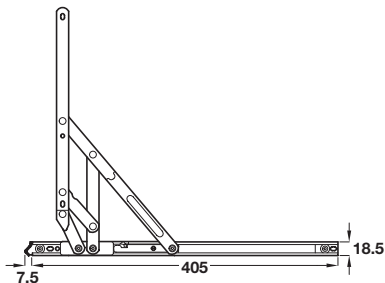
Standard duty Egress/Easy clean friction hinge, for side hung windows

6

Window Fittings: Window Hinges



- > Unhanded
- > Allows specifiers and fabricators to conform to BS 5588 Part 1: 1990 and current UK building regulations
- > Hinge quickly provides the minimum required opening of 550 mm wide x 850 mm high with simple one-handed operation in accordance with BS 5588
- > Easy Clean is operated by the simple action of opening the vent to its fullest extent at 90°, releases both top and bottom catches. In this position the window is safe, and can be eased along the track to facilitate cleaning the outside face
- > While cleaning, the hinge remains safe and stable due to a design feature that locks the two sliding mechanisms
- > An integral riser pad makes closing much easier
- > Window labels providing operating instructions are supplied
- > One size only
- > Stay parts: Ferritic stainless steel grade 430
- > Friction slide: Glass-filled nylon
- > Adjustment screws: Brass
- > Order qty: 1 pair



10 Year
Warranty

Size	Maximum vent			Opening	Cat. No.
	width	height	weight	angle	
For side hung windows					
406 mm (16")	700 mm	1300 mm	26 kg	90°	911.59.125

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